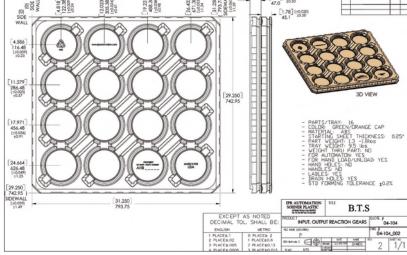
Quality Control

Using state of the art equipment we are able to perform ongoing inspection of thermoforming products as they are produced on site in our manufacturing facility. With the use of a Faro Technologies portable CMM we utilize CAD-to-Part-analysis to ensure all parts are within tolerances and analyze trends. The reports generated are used to establish and maintain high quality production in each project and ensure design criteria are maintained.



Measuring pocket to pocket repeatability with the faro arm



Drawing of CAD 3D model with tolerances

Plastic Consistency

(This value is given as a percentage of distance from one feature to another)

ABS (utility) $\pm 0.2\%$

ABS (virgin) $\pm 0.1\%$

HDPE (utility) ± 0.5%

HDPE $(50/50) \pm 0.3\%$



CMM REPORT OF (R1-238)





SOHNER PLASTICS, LLC

160 North Staebler Road, Suite D Ann Arbor, MI 48103 USA

American Global Standards, LLC issues this certificate to the firm named above, Having assessed and approved the firm's quality management system and finding the system conforms to the standards of:

ISO 9001:2008

The quality management system is applicable to the following:

Manufacturing of Thermoformed Plastic Part Trays for Robotic Equipment, Precision Trays & Containers, Mega-Pack Reusable Shipping Containers

Industrial Classification: NACE: DH 25.2, SIC: 308, IAF - QMS: 14

This approval is subject to the firm maintaining its system to the required standards, which will be monitored by AGS. In the issuance of this certificate, AGS assumes no liability to any party other than the firm named above, and then only in accordance with the agreed upon Quality System Assessment Agreement.

Certification Number: Original Approval: Date of Issue: Date of Expiration: AGS-US063010-1 June 22, 2009 June 30, 2010 June 30, 2013



For and On Behalf of American Global Standards, LLC

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